### Stainless Steel Enclosures (Type 4X)

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Technical references and CAD downloads available at www.hammondmfg.com

All dimensions in inches unless specified otherwise
Type 4X Stainless Steel Junction Box  
Eclipse Junior Series

Continuous Hinge Door with Quarter Turn

- Models larger than 4”x4” include a removable 14 gauge galvanized inner panel.
- Tapped studs are provided for mounting inner panels.
- A bonding stud is provided on the door and a grounding stud is provided on the enclosure.
- Grounding and panel mounting hardware provided.

Finish
- Cover and enclosure are natural stainless steel with a smooth brushed finish.
- Removable inner panel is unpainted galvanized steel.

Accessories
- Additional Inner Panels...See Page 280
- Swing Panel Kit...See Page 288
- Terminal Kit Assemblies...See Page 288
- Padlock Adaptor...See Page 272
- Quarter Turn Assemblies...See Page 273
- Climate Control...See Page 234
- General Accessories...See Page 268

Quick Link: hammfg.com/EJSS

Application
- Designed for use as instrument enclosures, electric, hydraulic or pneumatic control housings, electrical junction boxes or terminal wiring enclosures.
- Provides protection where equipment may be hosed down or otherwise be very wet, or in specific applications where corrosion may be a problem.
- For high temperature applications, a gasket retainer may be required, please refer to factory.

Standards
- UL 508A Type 3R, 4, 4X, 12, and 13
- CSA Type 3R, 4, 4X, 12, and 13
- Complies with
  - NEMA Type 3R, 4, 4X, 12 and 13
  - IEC 60529, IP66

Construction
- Body and cover are formed from 16 gauge 304 or 316 stainless steel.
- Smooth, continuously welded seams without knockouts, cutouts, or holes.
- Formed lip on enclosure to exclude flowing liquids and contaminants.
- 14 gauge welded brackets provide for enclosure mounting.
- Continuously hinged cover has stainless steel hinges and provides 180° opening.
- Door latches feature the added safety of quarter turn slot requiring use of tool for opening.
- Quarter turn latches formed from 316 stainless steel.
- Seamless poured-in place gasket.

Technical references and CAD downloads available at www.hammondmfg.com

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Type 4X Stainless Steel Junction Box 1414 N4 PH SS Series
Continuous Hinge Door with Clamps

Construction
- Formed from 14 gauge 304 or 316 stainless steel.
- Smooth, continuously welded seams.
- Welded brackets provide for enclosure mounting.
- Continuous stainless steel hinged cover is secured with stainless steel clamps and screws.
- Seamless poured-in place gasket.
- All models include a removable 14 gauge inner panel.
- Tapped studs are provided for mounting inner panels.
- A bonding stud is provided on the door and a grounding stud is provided in the enclosure.

Finish
- Cover and enclosure are natural stainless steel with a smooth brushed finish.
- Removable inner panel is finished in white powder coating.

Accessories
- Additional Inner Panels...See Page 280
- Swing Panel Kit...See Page 288
- Terminal Kit Assemblies...See Page 288
- Door Clamping Hardware...See Page 268
- Junction Box Quick Release Clamp...See Page 268
- Junction Box Padlock Kit...See Page 268
- Climate Control...See Page 234
- General Accessories...See Page 268

Application
- Designed for use as instrument enclosures, electric, hydraulic or pneumatic control housings, electrical junction boxes or terminal wiring enclosures.
- Provides protection where equipment may be hosed down or otherwise be very wet, or in specific applications where corrosion may be a problem.

Standards
- UL 508A Type 3R, 4, 4X, 12 and 13
- CSA Type 3R, 4, 4X, 12 and 13
- Complies with
  - NEMA Type 3R, 4, 4X, 12 and 13
  - IEC 60529, IP66

Quick Link: hammfg.com/1414N4PHSS

Technical references and CAD downloads available at www.hammondmfg.com
All dimensions in inches unless specified otherwise
Type 4X Stainless Steel Junction Box 1414 N4 SS Series

Lift-Off Cover with Clamps

Quick Link: hammfg.com/1414N4SS

Application

- Designed for use as instrument enclosures, electric, hydraulic or pneumatic control housings, electrical junction boxes or terminal wiring enclosures.
- Provides protection where equipment may be hosed down or otherwise be very wet, or in specific applications where corrosion may be a problem.

Standards

- UL 508A Type 3R, 4, 4X, 12 and 13.
- CSA Type 3R, 4, 4X, 12 and 13.
- Complies with
  - NEMA Type 3R, 4, 4X, 12 and 13
  - IEC 60529, IP66

Construction

- Formed from 14 gauge 304 stainless steel.
- Smooth, continuously welded seams.
- Welded brackets provide for enclosure mounting.
- Lift-Off cover is secured with stainless steel clamps and screws.
- Seamless poured-in place gasket.
- All models larger than 4" x 4" include a removable 14 gauge inner panel.
- Tapped studs are provided for mounting inner panels.
- A bonding stud is provided on the door and a grounding stud is provided in the enclosure.

Finish

- Cover and enclosure are natural stainless steel with a smooth brushed finish.
- Removable inner panel is finished in white powder coating.

Accessories

- Additional Inner Panels...See Page 280
- Swing Panel Kit...See Page 288
- Terminal Kit Assemblies...See Page 288
- Door Clamping Hardware...See Page 268
- Climate Control...See Page 234
- General Accessories...See Page 268

Finish

- Cover and enclosure are natural stainless steel with a smooth brushed finish.
- Removable inner panel is finished in white powder coating.

Accessories

- Additional Inner Panels...See Page 280
- Swing Panel Kit...See Page 288
- Terminal Kit Assemblies...See Page 288
- Door Clamping Hardware...See Page 268
- Climate Control...See Page 234
- General Accessories...See Page 268

Enclosure Panel

Part No. | Enclosure | Panel |
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1414N4SSC4 | 6.00 | 4.00 | 4.00 | 4.88 | 2.88 |
1414N4SSG | 8.00 | 6.00 | 3.50 | 6.75 | 4.88 |
1414N4SSE | 6.00 | 6.00 | 4.00 | 4.88 | 4.88 |
1414N4SSI | 10.00 | 8.00 | 4.00 | 8.75 | 6.88 |
1414N4SSK | 12.00 | 10.00 | 5.00 | 10.75 | 8.88 |
1414N4SSM6 | 14.00 | 12.00 | 6.00 | 12.75 | 10.88 |
1414N4SSO6 | 16.00 | 14.00 | 6.00 | 14.75 | 12.88 |

Technical references and CAD downloads available at www.hammondmfg.com

All dimensions in inches unless specified otherwise
Type 4X Stainless Steel Wallmount Enclosure  
Eclipse Series

Hinge Door with Quarter Turn/Handle

- Door stiffeners are provided where required for increased strength and rigidity - designed to also permit additional mounting options.
- Formed lip on enclosure to exclude flowing liquids and contaminants.
- Door latching: Type A has stainless steel slotted quarter turns, Type B has stainless steel handle with 3 point latching.
- Doors may be easily removed for modifications and are interchangeable.
- Seamless poured-in place gasket.
- Collar studs provided for mounting inner panel.
- Includes hardware kit with panel mounting nuts and sealing washers for wall mounting holes.
- Bonding stud provided on door and grounding stud installed in enclosure.
- Stainless steel hinge pins and quarter turns.
- Door alignment guide provided on 36" wide enclosures.

Finish
- Cover and enclosure are natural stainless steel with a smooth brushed finish.

Accessories
- Additional Inner Panels...See Page 282
- Swing Panel...See Page 290
- Swing Frame...See Page 291
- DIN Rail Mounting Kit...See Page 276
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- Door Stop Kit...See Page 304
- Mounting Foot Kit...See Page 277
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- Quarter Turn Inserts and Keys...See Page 273
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- Window Kits...See Page 294
- Climate Control...See Page 234
- Lighting...See Page 298
- General Accessories...See Page 268

Standards
- UL 508A Type 3R, 4, 4X and 12
- CSA Type 3R, 4, 4X and 12
- Complies with
  - NEMA 3R, 4, 4X, 12 and 13
  - IEC 60529, IP 66

Construction
- Formed 14 (24x24" and larger) or 16 (24x20" and smaller) gauge stainless steel.
- Continuously welded seams ground smooth.

Quick Link: hammfg.com/EN4SDSS

Application
- Designed to enclose electrical and/or electronic equipment and protect against harsh, industrial environments for wallmount applications.
- Impressive styling features like hidden hinges and attractive latching systems make the Eclipse a suitable addition to any high-tech equipment installation.
- A wide range of sizes and practical accessories make this product line a complete package.

Finish
- Cover and enclosure are natural stainless steel with a smooth brushed finish.

Accessories
- Additional Inner Panels...See Page 282
- Swing Panel...See Page 290
- Swing Frame...See Page 291
- DIN Rail Mounting Kit...See Page 276
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Technical references and CAD downloads available at www.hammondmfg.com

All dimensions in inches unless specified otherwise
### Type 4X Stainless Steel Wallmount Enclosure  
**Eclipse Series**  
Hinge Door with Quarter Turn/Handle

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Alternative inner panel options also available.

Technical references and CAD downloads available at www.hammondmfg.com  
All dimensions in inches unless specified otherwise
Stainless Steel Enclosures (Type 4X)

Wallmount Enclosures

**Type 4X Stainless Steel Wallmount Enclosure w/ Window Eclipse Series**

Hinge Door with Quarter Turn

- Doors may be easily removed for modifications and are interchangeable.
- Seamless poured-in place gasket.
- Collar studs provided for mounting inner panel.
- Includes hardware kit with panel mounting nuts and sealing washers for wall mounting holes.
- Bonding stud provided on door and grounding stud installed in enclosure.
- Hinges are constructed from stainless steel.
- Stainless steel hinge pins and quarter turns.

**Finish**

- Cover and enclosure are natural stainless steel with a smooth brushed finish.

**Accessories**

- Additional Inner Panels...See Page 282
- Swing Panel...See Page 290
- Swing Frame...See Page 291
- Eclipse Rack Panel...See Page 291
- DIN Rail Mounting Kit...See Page 276
- DIN Rails...See Page 276
- Door Stop Kit...See Page 304
- Mounting Foot Kit...See Page 277
- Rear Hole Plugs...See Page 277
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- Quarter Turn Inserts and Keys...See Page 273
- Quarter Turn Assemblies...See Page 273
- Padlock Adaptor...See Page 272
- Handles...See Page 276
- Replacement Hinge Pins...See Page 274
- Climate Control...See Page 234
- Lighting...See Page 298
- General Accessories...See Page 268

**Application**

- Designed to enclose electrical and/or electronic equipment in wallmount applications where viewing of component operation is necessary while maintaining protection ratings.
- Impressive styling features like hidden hinges and attractive latching systems make the Eclipse a suitable addition to any high-tech equipment installation.
- A wide range of sizes and practical accessories make this product line a complete package.

**Standards**

- UL 508A Type 3R, 4, 4X and 12
- CSA Type 3R, 4, 4X and 12
- Complies with
  - NEMA Type 3R, 4, 4X, 12 and 13
  - IEC 60529, IP66

**Construction**

- Formed 14 (24x24” and larger) or 16 (24x20” and smaller) gauge stainless steel.
- Full view UV resistant polycarbonate window allows maximum viewing area of inner panel.
- Continuously welded seams ground smooth.
- Door stiffeners are provided where required for increased strength and rigidity - designed to also permit additional mounting options.
- Formed lip on enclosure to exclude flowing liquids and contaminants.
- Door latches feature the added safety of quarter turn slot requiring use of tool for opening.

Technical references and CAD downloads available at www.hammondmfg.com  All dimensions in inches unless specified otherwise

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Quick Link: hammfg.com/EN4SDWSS
## Type 4X Stainless Steel Wallmount Enclosure w/ Window  
### Eclipse Series

**Hinge Door with Quarter Turn**

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All window door latch types are quarter turns. Alternative inner panel options also available.

Technical references and CAD downloads available at [www.hammondmfg.com](http://www.hammondmfg.com). All dimensions in inches unless specified otherwise.
Type 4X Stainless Steel Wallmount Enclosure w/ Sloped Top ST SS Series

Hinge Door with Quarter Turn

- Collar studs provided for mounting inner panel.
- Includes hardware kit with panel mounting nuts and sealing washers for wall mounting holes.
- Bonding stud provided on door and grounding stud installed in enclosure.
- Hinges are 304 stainless.
- Stainless steel hinge pins and quarter turns.
- Door alignment guide provided on 36” wide enclosures.

Finish
- Cover and enclosure are natural stainless steel with a smooth brushed finish.

Accessories
- Additional Inner Panels... See Page 282
- Swing Panel... See Page 290
- Swing Frame... See Page 291
- DIN Rail Mounting Kit... See Page 276
- DIN Rails... See Page 276
- Door Stop Kit... See Page 304
- Mounting Foot Kit... See Page 277
- Rear Hole Plugs... See Page 277
- Drip Shield Kit... See Page 303
- Quarter Turn Inserts and Keys... See Page 273
- Quarter Turn Assemblies... See Page 273
- Padlock Adaptor... See Page 272
- Handles... See Page 276
- Replacement Hinge Pins... See Page 274
- Window Kits... See Page 294
- Climate Control... See Page 234
- Lighting... See Page 298
- General Accessories... See Page 268

Application
- Designed to enclose electrical and/or electronic equipment and protect against harsh, industrial environments for wallmount applications.
- Sloped top prevents water from resting on top as well as providing potential for controls mounting.
- Impressive styling features like hidden hinges and attractive latching systems make the Eclipse a suitable addition to any high-tech equipment installation.
- A wide range of sizes and practical accessories make this product line a complete package.

Standards
- UL 508A Type 3R, 4, 4X and 12
- CSA Type 3R, 4, 4X and 12
- Complies with
  - NEMA 3R, 4, 4X, 12 and 13
  - IEC 60529, IP 66

Construction
- Formed 14 gauge 304 stainless steel.
- Continuously welded seams ground smooth.
- Door stiffeners are provided where required for increased strength and rigidity - designed to also permit additional mounting options.
- Formed lip on enclosure to exclude flowing liquids and contaminants.
- Door latches feature the added safety of quarter turn slot requiring use of tool for opening.
- Doors may be easily removed for modifications and are interchangeable.
- Seamless poured-in place gasket.

Quick Link: hammfg.com/EN4SDSTSS

Technical references and CAD downloads available at www.hammondmfg.com

All dimensions in inches unless specified otherwise
### Type 4X Stainless Steel Wallmount Enclosure w/ Sloped Top  
*ST SS Series*

Hinge Door with Quarter Turn

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Back is 10 gauge stainless steel. Alternative inner panel options also available.
Type 4X Stainless Steel Wallmount Enclosure 1418 N4 SS Series
Continuous Hinge Door with Clamps

Quick Link: hammfq.com/1418N4SS

Application
- Designed for use as instrument enclosures, electric, hydraulic or pneumatic control housings, electrical junction boxes or terminal wiring enclosures.
- Provides protection where equipment may be hosed down or otherwise be very wet, or in specific applications where corrosion is a serious problem.

Standards
- UL 508A Type 3R, 4, 4X, and 12
- CSA Type 3R, 4, 4X, and 12
- Complies with
  - NEMA Type 3R, 4, 4X, 12 and 13
  - IEC 60529, IP66

Construction
- Formed 14 gauge 304 or 316 stainless steel.
- Smooth, continuously welded seams without knockouts, cutouts or holes.
- Door stiffeners are provided in the larger enclosures for extra rigidity.
- Welded brackets provide for enclosure mounting.
- Formed lip on door and enclosure excludes flowing liquids and contaminants.
- Stainless steel continuous hinge on door may be removed by pulling the stainless steel hinge pin.
- Door is secured with easily operated stainless steel clamps.
- Provision for padlocking.
- Seamless poured-in place gasket.
- A removable 12 gauge inner panel is included.
- Collar studs are provided for mounting inner panels.
- A bonding stud is provided on the door and a grounding stud is provided in the enclosure.
- A literature pocket is provided for the inside of the door.

Finish
- Cover and enclosure are natural stainless steel with a smooth brushed finish.
- Removable inner panel is finished in white powder coating.

Accessories
- Additional Inner Panels...See Page 281
- Perforated Inner Panels...See Page 285
- Swing Panel Kit...See Page 288
- Door Stop Kit...See Page 304
- Door Clamping Hardware...See Page 268
- Wallmount Quick Release Clamp...See Page 269
- Drip Shield Kit...See Page 303
- Floor Stand Kit...See Page 304
- Window Kits...See Page 294
- Climate Control...See Page 234
- Lighting...See Page 298
- General Accessories...See Page 268

Technical references and CAD downloads available at www.hammondmfg.com
All dimensions in inches unless specified otherwise
### Type 4X Stainless Steel Wallmount Enclosure

**1418 N4 SS Series**
Continuous Hinge Door with Clamps

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*Technical references and CAD downloads available at [www.hammondmfg.com](http://www.hammondmfg.com)*

*All dimensions in inches unless specified otherwise*
**Type 4X Stainless Steel Wallmount Enclosure**  
**HWSSHK Series**  
**Hinge Door with Handle**

**Application**
- Designed to enclose electrical and/or electronic equipment and protect against harsh, industrial environments for wallmount applications.
- Provides high level of protection where equipment is hosed down or otherwise be exposed to wet conditions where corrosion is a serious problem.
- Ideal for processing plants, utility, outdoor municipal or petro chemical locations where easy yet secure access is required.

**Standards**
- UL 508A Type 3R, 4, 4X and 12
- CSA Type 3R, 4, 4X and 12
- Complies with
  - NEMA 3R, 4, 4X, 12 and 13
  - IEC 60529, IP 66

**Construction**
- Formed 14 gauge 304 or 316 stainless steel.
- Continuously welded seams ground smooth.
- Formed lip on enclosure to exclude flowing liquids and contaminants.
- 316 Stainless pad lockable handle with 3 point roller latching system secures door.
- Stainless steel continuous hinge on door may be removed by pulling the stainless steel hinge pin
- Seamless poured-in place gasket.
- Collar studs provided for mounting inner panel.
- Bonding stud provided on door and grounding stud installed in enclosure.

**Finish**
- Cover and enclosure are natural stainless steel with smooth brushed finish.

**Accessories**
- Additional Inner Panels...See Page 281
- Perforated Inner Panels...See Page 285
- Type 12/4, 4X Handle Kits...See Page 270
- Swing Panel Kit...See Page 288
- Door Stop Kit...See Page 304
- Drip Shield Kit...See Page 303
- Floor Stand Kit...See Page 304
- Window Kits...See Page 294
- Climate Control...See Page 234
- Lighting...See Page 298
- General Accessories...See Page 268
### Type 4X Stainless Steel Wallmount Enclosure  
**HWSSHK Series**  
**Hinge Door with Handle**

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Alternative inner panel options also available.
Type 4X Painted White Stainless Steel Wallmount Enclosure

Eclipse Series

Hinge Door with Handle

- Includes hardware kit with panel mounting nuts and sealing washers for wall mounting holes.
- Bonding stud provided on door and grounding stud installed in enclosure.
- Stainless steel hinge pins and hinges.

Finish
- Cover and enclosure are finished in recoatable smooth RAL 9003 White powder coating inside and out.

Accessories
- Additional Inner Panels...See Page 282
- Swing Panel...See Page 290
- Swing Frame...See Page 291
- DIN Rail Mounting Kit...See Page 276
- DIN Rails...See Page 276
- Door Stop Kit...See Page 304
- Mounting Foot Kit...See Page 303
- Rear Hole Plugs...See Page 277
- Drip Shield Kit...See Page 303
- Type 12/4, 4X Handle Kits...See Page 270
- Replacement Hinge Pins...See Page 274
- Climate Control...See Page 234
- Lighting...See Page 298
- General Accessories...See Page 268

Application
- Designed to enclose electrical and/or electronic equipment and protect against harsh, industrial environments for wallmount applications.
- Impressive styling features like hidden hinges and attractive latching systems make the Eclipse a suitable addition to any high-tech equipment installation.
- A wide range of sizes and practical accessories make this product line a complete package.

Standards
- UL 508A Type 3R, 4, 4X and 12
- CSA Type 3R, 4, 4X and 12
- Complies with
  - NEMA 3R, 4, 4X, 12 and 13
  - IEC 60529, IP 66

Construction
- Formed 14 gauge 304 stainless steel.
- Continuously welded seams ground smooth.
- Door stiffeners are provided where required for increased strength and rigidity - designed to also permit additional mounting options.
- Formed lip on enclosure to exclude flowing liquids and contaminants.
- Doors are secured with a 3 point Handle in 316 stainless with pad lockable feature.
- Doors may be easily removed for modifications and are interchangeable.
- Seamless poured-in place gasket.
- Collar studs provided for mounting inner panel.

Quick Link: hammfg.com/EN4SDSSWH

Technical references and CAD downloads available at www.hammondmfg.com

All dimensions in inches unless specified otherwise

Technical references and CAD downloads available at www.hammondmfg.com

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Canada: 519.822.2960 or 905.456.3770 USA: 716.630.7030 Data Subject to change without notice
Type 4X Stainless Steel Two Door Wallmount Enclosure  
**HN4 WM SS Series**

**Continuous Hinge Door with Handle**

- A grounding stud is provided in the enclosure and a bonding stud is provided on the door.
- Center post is removable for easy installation of the inner panel.

**Standards**
- UL 508A Type 3R, 4X, and 12
- CSA Type 3R, 4X, and 12
- Complies with
  - NEMA Type 3R, 4X, 12 and 13
  - IEC 60529, IP66

**Finish**
- Cover and enclosure are natural stainless steel with a smooth brushed finish.
- Removable inner panel is finished in white powder coating.

**Application**
- Designed to house electrical, electronic, hydraulic or pneumatic controls and instruments.
- Provides protection where equipment may be hosed down or otherwise be very wet, or in specific applications where corrosion is a serious problem.

**Construction**
- Formed 12 gauge 304 or 316 stainless steel.
- Smooth, continuously welded seams without knockouts, cutouts or holes.
- Doors are supported with heavy gauge continuous hinges.
- 3-pt padlocking door handle.
- Seamless poured-in place gasket.

**Quick Link:** [hammfg.com/HN4WMSS](https://hammfg.com/HN4WMSS)

**Application**
- Designed to house electrical, electronic, hydraulic or pneumatic controls and instruments.
- Provides protection where equipment may be hosed down or otherwise be very wet, or in specific applications where corrosion is a serious problem.

**Construction**
- Formed 12 gauge 304 or 316 stainless steel.
- Smooth, continuously welded seams without knockouts, cutouts or holes.
- Doors are supported with heavy gauge continuous hinges.
- 3-pt padlocking door handle.
- Seamless poured-in place gasket.

**Standards**
- UL 508A Type 3R, 4X, and 12
- CSA Type 3R, 4X, and 12
- Complies with
  - NEMA Type 3R, 4X, 12 and 13
  - IEC 60529, IP66

**Finish**
- Cover and enclosure are natural stainless steel with a smooth brushed finish.
- Removable inner panel is finished in white powder coating.

**Accessories**
- Door Stop Kit... **See Page 304**
- Type 12/4, 4X Handle Kits... **See Page 270**
- Drip Shield Kit... **See Page 303**
- Window Kits... **See Page 294**
- Mechanical Interlock... **See Page 280**
- Barrier Kits for Type 4 Wallmount... **See Page 312**
- Climate Control... **See Page 234**
- Lighting... **See Page 298**
- General Accessories... **See Page 268**

**Technical references and CAD downloads available at www.hammondmfg.com**

**Inner Panel Included**

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All dimensions in inches unless specified otherwise.
IP69K/Type 4X Stainless Steel Wallmount Enclosure  
Waterfall Series

Sloped Top with Quarter Turns

- Door latches (316 stainless steel quarter turns) feature the added safety of quarter turn slot requiring use of tool for opening.
- Door hinges (316 stainless steel) are easy to clean, provide 180 degree opening, are easily removed for modifications and are interchangeable.
- Seamless poured-in place gasket.
- Collar studs provided for mounting inner panel.
- Includes hardware kit with panel mounting nuts and sealing washers for wall mounting holes.
- Bonding stud provided on door and grounding stud installed in enclosure.

Finish
- Cover and enclosure are natural stainless steel with a smooth brushed finish.

Accessories
- Additional Inner Panels...See Page 281
- Perforated Inner Panels...See Page 285
- Door Stop Kit...See Page 304
- Mounting Foot Kit...See Page 277
- Rear Hole Plugs...See Page 277
- Washdown Quarter Turn Assemblies...See Page 279
- Quarter Turn Inserts and Keys...See Page 273
- Padlock Adaptor...See Page 272
- Wallmount Stand-offs...See Page 279
- Floor Stand Kit...See Page 304
- Wash Down Floor Stand Kit...See Page 307
- Climate Control...See Page 234
- Lighting...See Page 298
- General Accessories...See Page 268

Application
- Designed to enclose electrical and/or electronic equipment and protect against harsh, industrial environments for wallmount applications.
- Sloped top prevents water from resting on top as well as providing potential for controls mounting.
- Unique hinge design allows for easy cleaning in hose-down environments.
- A wide range of sizes and practical accessories make this product line a complete package.

Standards
- UL 508A Type 3R, 4, 4X and 12
- CSA Type 3R, 4, 4X and 12
- NSF – ANSI 169
  - Not all accessories shown maintain NSF standard. Some are internal and NSF is not applicable. Refer to each accessory individually or call factory for specifics.
- Complies with
  - NEMA 3R, 4, 4X, 12 and 13
  - IEC 60529, IP 66, IP69K

Construction
- Formed 304 or 316L stainless steel.
- Top sloped 25°
- Continuously welded seams ground smooth.
- Door stiffeners are provided where required for increased strength and rigidity - designed to also permit additional mounting options.
- Formed lip on enclosure to exclude flowing liquids and contaminants.

Technical references and CAD downloads available at www.hammondmfg.com  
All dimensions in inches unless specified otherwise
## IP69K/Type 4X Stainless Steel Wallmount Enclosure

### Waterfall Series

Sloped Top with Quarter Turns

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Alternative inner panel options also available.
Type 4X Stainless Steel Two Door Floormount Enclosure 1422 N4 SS Series

Continuous Hinge Door with Clamps

Quick Link: hammfg.com/1422N4SS

Application
- Designed to house electrical, electronic, hydraulic or pneumatic controls and instruments.
- Provides protection where equipment may be hosed down or otherwise be very wet, or in specific applications where corrosion is a serious problem.

Standards
- UL 508A Type 3R, 4, 4X, and 12
- CSA Type 3R, 4, 4X, and 12
- Complies with
  - NEMA Type 3R, 4, 4X, 12 and 13
  - IEC 60529, IP66

Construction
- Formed 12 gauge 304 or 316 stainless steel.
- Smooth, continuously welded seams without knockouts, cutouts or holes.
- Body stiffeners are provided in the larger enclosures for extra rigidity.
- Heavy duty stainless steel lifting eyebolts are provided with reinforcing support angles.
- Center post is removable for easy installation of the inner panel.
- Formed lip on door and top of enclosure opening exclude flowing liquids and contaminants.
- Continuously hinged doors may be removed by pulling the stainless steel hinge pin.
- Doors are secured with heavy duty stainless steel clamps.
- Provision for padlocking.
- 12" floor stands are welded to the enclosure.
- Seamless poured-in place gasket.
- Panel supports are provided for easy panel installation.
- Collar supports are provided for mounting inner panels.
- A bonding stud is provided on the door and a grounding stud is provided in the enclosure for each door.
- A literature pocket is provided.

Finish
- Cover and enclosure are natural stainless steel with a smooth brushed finish.
- Removable 10 gauge inner panel is finished in white powder coating.

Accessories
- Additional Inner Panels...See Page 283
- Door Stop Kit...See Page 304
- Barrier Kits for Type 4 Floormount...See Page 312
- Drip Shield Kit...See Page 303
- Door Clamping Hardware...See Page 268
- Wallmount Quick Release Clamp...See Page 269
- Window Kits...See Page 294
- Climate Control...See Page 234
- Lighting...See Page 298
- General Accessories...See Page 268

Technical references and CAD downloads available at www.hammondmfg.com

All dimensions in inches unless specified otherwise.
Type 4X Stainless Steel Two Door Floormount Enclosure 1422 N4 QT SS Series
Continuous Hinge Door with Quarter Turn

Quick Link: hammfg.com/1422N4QTSS

Application
- Designed to house electrical, electronic, hydraulic or pneumatic controls and instruments.
- Provides protection where equipment may be hosed down or otherwise be very wet, or in specific applications where corrosion is a serious problem.

Standards
- UL 508A Type 3R, 4, 4X, and 12
- CSA Type 3R, 4, 4X, and 12
- Complies with
  - NEMA Type 3R, 4, 4X, 12 and 13
  - IEC 60529, IP66

Construction
- Formed 12 gauge 304 or 316 stainless steel.
- Smooth, continuously welded seams without knockouts, cutouts or holes.
- Body stiffeners are provided in the larger enclosures for extra rigidity.
- Heavy duty stainless steel lifting eyebolts are provided with reinforcing support angles.
- Center post is removable for easy installation of the inner panel.
- Formed lip on door and top of enclosure opening exclude flowing liquids and contaminants.
- Continuously hinged doors may be removed by pulling the stainless steel hinge pin.
- Doors are secured with quarter turn latches.
- Provision for padlocking.
- 12” floor stands are welded to the enclosure.
- Seamless poured-in place gasket.
- Panel supports are provided for easy panel installation.
- Collar studs are provided for mounting inner panels.
- A bonding stud is provided on the door and a grounding stud is provided in the enclosure for each door.
- A literature pocket is provided.

Finish
- Cover and enclosure are natural stainless steel with a smooth brushed finish.
- Removable 10 gauge inner panel is finished in white powder coating.

Accessories
- Additional Inner Panels...See Page 283
- Door Stop Kit...See Page 304
- Barrier Kits for Type 4 Floormount...See Page 312
- Drip Shield Kit...See Page 303
- Quarter Turn Inserts and Keys...See Page 273
- Window Kits...See Page 294
- Climate Control...See Page 234
- Lighting...See Page 298
- General Accessories...See Page 268

Technical references and CAD downloads available at www.hammondmfg.com
All dimensions in inches unless specified otherwise
Type 4X Stainless Steel Two Door Floormount Enclosure  
**HN4 FM SS Series**

Continuous Hinge Door with Handle

**Construction**
- Formed 12 gauge 304 or 316 stainless steel.
- Smooth, continuously welded seams without knockouts, cutouts or holes.
- Heavy duty stainless steel lifting eyebolts are provided with reinforcing support angles.
- Doors are supported with heavy gauge continuous hinges.
- New 3-pt padlocking door handle.
- Seamless poured-in place gasket.
- A grounding stud is provided in the enclosure and a bonding stud is provided on the door.
- Center post is removable for easy installation of the inner panel.
- 12” floor stands are welded to the enclosure.

**Standards**
- UL 508A Type 3R, 4X and 12
- CSA Type 3R, 4X and 12
- Complies with:
  - NEMA Type 3R, 4X, 12 and 13
  - IEC 60529, IP66

**Finish**
- Cover and enclosure are natural stainless steel with a smooth brushed finish.
- Removable 10 gauge inner panel is finished in white powder coating.

**Application**
- Designed to house electrical, electronic, hydraulic or pneumatic controls and instruments.
- Provides protection where equipment may be hosed down or otherwise be very wet, or in specific applications where corrosion is a serious problem.

**Accessories**
- Additional Inner Panels...See Page 283
- Door Stop Kit...See Page 304
- Barrier Kits for Type 4 Floormount...See Page 312
- Mechanical Interlock...See Page 280
- Drip Shield Kit...See Page 303
- Type 12/4, 4X Handle Kits...See Page 270
- Window Kits...See Page 294
- Climate Control...See Page 234
- Lighting...See Page 298
- General Accessories...See Page 268

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All dimensions in inches unless specified otherwise.

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Type 4X Stainless Steel Freestanding Enclosure 1418 N4 FS SS Series

Continuous Hinge Door with Clamps

Quick Link: hammfg.com/1418N4FSSS

Application
- Designed to house electrical, electronic, hydraulic or pneumatic controls with provision for panel mounting or rack mounting of equipment.
- Provides protection where equipment may be hosed down or otherwise be very wet, or in specific applications where corrosion is a serious problem.
- A variety of inner panels, rack mounting rails and swing out frames are available to provide flexibility in mounting arrangements.

Standards
- UL 508A Type 3R, 4, 4X and 12
- CSA Type 3R, 4, 4X and 12
- Complies with
  - NEMA Type 3R, 4, 4X, 12 and 13
  - IEC 60529, IP66

Construction
- Formed 12 gauge 304 or 316 stainless steel.
- Smooth, continuously welded seams without knockouts, cutouts or holes.
- Heavy duty stainless steel lifting eyebolts are provided with reinforcing support angles.
- Doors are supported with heavy gauge continuous hinges.
- Doors are secured with heavy duty stainless steel clamps.
- Seamless poured-in place gasket.
- Mounting channels are welded on the inside of the enclosure for mounting of optional inner panels or rack equipment rails.
- A grounding stud is provided in the enclosure and a bonding stud is provided on the door.

Finish
- Cover and enclosure are natural stainless steel with a smooth brushed finish.
- Optional inner panels are finished in white powder paint.

Accessories
- Inner Panels...See Page 286
- Panel Rails...See Page 293
- Swing Out Frames...See Page 292
- Door Stop Kit...See Page 304
- Drip Shield Kit...See Page 303
- Door Clamping Hardware...See Page 268
- Climate Control...See Page 234
- Window Kits...See Page 294
- Lighting...See Page 298
- General Accessories...See Page 268

Technical references and CAD downloads available at www.hammondmfg.com
All dimensions in inches unless specified otherwise
**Type 4X Stainless Steel Freestanding Enclosure HN4 FS SS Series**

**Continuous Hinge Door with Handle**

Quick Link: [hammfg.com/HN4FSSS](http://hammfg.com/HN4FSSS)

**Application**
- Designed to house electrical, electronic, hydraulic or pneumatic controls with provision for panel mounting or rack mounting of equipment.
- Provides protection where equipment may be hosed down or otherwise be very wet, or in specific applications where corrosion is a serious problem.
- A variety of inner panels, rack mounting rails and swing out frames are available to provide flexibility in mounting arrangements.

**Construction**
- Formed 12 gauge 304 stainless steel.
- Smooth, continuously welded seams without knockouts, cutouts or holes.
- Heavy duty stainless steel lifting eyebolts are provided with reinforcing support angles.
- Doors are supported with heavy gauge continuous hinges.
- New 3-pt padlocking door handle.
- Seamless poured-in place gasket.
- A grounding stud is provided in the enclosure and a bonding stud is provided on the door.
- Mounting channels are welded on the inside of the enclosure for mounting of optional inner panels or rack equipment rails.

**Standards**
- UL 508A Type 3R, 4X and 12
- CSA Type 3R, 4X and 12
- Complies with:
  - NEMA Type 3R, 4X, 12 and 3
  - IEC 60529, IP66

**Finish**
- Cover and enclosure are natural stainless steel with a smooth brushed finish.
- Optional inner panels are finished in white powder paint.

**Accessories**
- Inner Panels...See Page 286
- Panel Rails...See Page 293
- Swing Out Frames...See Page 292
- Door Stop Kit...See Page 304
- Drip Shield Kit...See Page 303
- Type 12/4, 4X Handle Kits...See Page 270
- Window Kits...See Page 294
- Climate Control...See Page 234
- Lighting...See Page 298
- General Accessories...See Page 268

Technical references and CAD downloads available at www.hammondmfg.com All dimensions in inches unless specified otherwise
Type 4X Stainless Steel Freestanding Enclosure  
**HN4 FS SS Series**  
Continuous Hinge Door with Handle

### Single Access

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Alternative inner panel options also available.

### Dual Access

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Alternative inner panel options also available.
Type 4X Stainless Steel Freestanding Enclosure 1418 N4 FS QT SS Series
Continuous Hinge Door with Quarter Turn

Quick Link: hammfg.com/1418N4FSQTSS

Application
• Designed to house electrical, electronic, hydraulic or pneumatic controls with provision for panel mounting or rack mounting of equipment.
• Provides protection where equipment may be hosed down or otherwise be very wet, or in specific applications where corrosion is a serious problem.
• A variety of inner panels, rack mounting rails and swing out frames are available to provide flexibility in mounting arrangements.

Standards
• UL 508A Type 3R, 4, 4X and 12
• CSA Type 3R, 4, 4X and 12
• Complies with
  • NEMA Type 3R, 4, 4X, 12 and 13
  • IEC 60529, IP66

Construction
• Formed 12 gauge 304 or 316 stainless steel.
• Smooth, continuously welded seams without knockouts, cutouts or holes.
• Heavy duty stainless steel lifting eyebolts are provided with reinforcing support angles.
• Doors are supported with heavy gauge continuous hinges.
• Doors are secured with quarter turn latches.
• Seamless poured-in-place gasket.
• Mounting channels are welded on the inside of the enclosure for mounting of optional inner panels or rack equipment rails.
• A grounding stud is provided in the enclosure and a bonding stud is provided on the door.

Finish
• Cover and enclosure are natural stainless steel with a smooth brushed finish.
• Optional inner panels are finished in white powder paint.

Accessories
• Inner Panels...See Page 286
• Panel Rails...See Page 293
• Swing Out Frames...See Page 292
• Door Stop Kit...See Page 304
• Drip Shield Kit...See Page 303
• Quarter Turn Inserts and Keys...See Page 273
• Climate Control...See Page 234
• Window Kits...See Page 294
• Lighting...See Page 298
• General Accessories...See Page 268

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