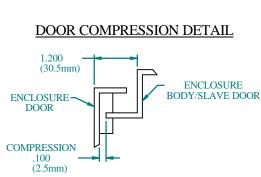
## AHK HANDLE KITS

## AHK3 AND AHKL3 HANDLE FOR SINGLE DOOR ENCLOSURE



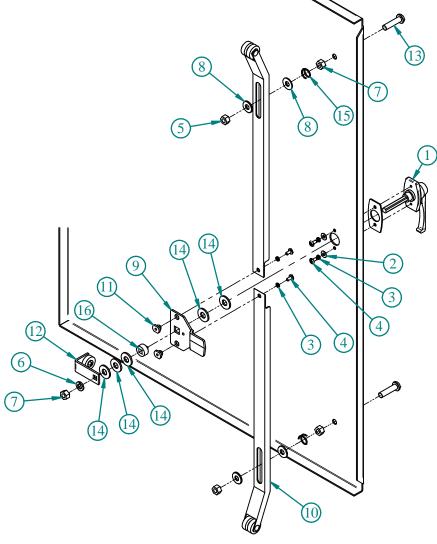
These 3 point handle kits are used on enclosures that are 60" or higher.

- A) Mark & drill the door to dimensions shown in DRILLING TEMPLATE.
- B) Cut the lockrods (Part 10) as required to desired length. (See NOTE: 1)
- C) After drilling top & bottom .390/9.9mm Dia. holes on the door, mount screws, nuts, springs, and washers (Parts 13, 7, 15, 8)
- D) Mount handle (Part 1) using 10-32 screws, lockwashers and #10 flat washers (Parts 11, 12, 13) If the door thickness is 12GA or heavier, discard the #10 flat washers (Part 10)
- E) Install the lockrods (Part 10) onto the cam (Part 9) using shoulder nut, lock washer, and screw (Parts 11, 3, 4)
- C) Slip the lockrod assembly (Part 9, 10) over the shaft as shown. Slip the roller cam bracket (Part 12) over the shaft and tighten down with 3/8 washer & lock nut (Parts 6,7)
- D) Place the end of the lockrods (Part 10) over the end screws (Part 13) and install using flat washer and lock nut (Parts 8, 5)
- E) Adjust compression of door gasket by turning by turning 3/8 lockrod nuts. (See DOOR COMPRESSION DETAIL)



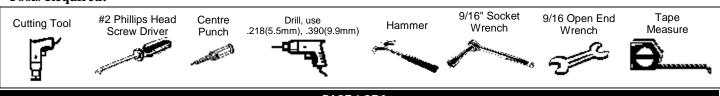
# NOTE: 1 Lockrods are supplied to suit 79.31" enclosure opening height. For openings less than 79.31" cut each rod 1/2 the difference of the opening height. Example:. Enclosure opening is 61.31" high (79.31 - 61.31 = 18), 18/2 = 9". 9" would be cut off each lockrod. Re-drill .281" Dia. holes as per LOCKROD MODIFICATION DETAIL.

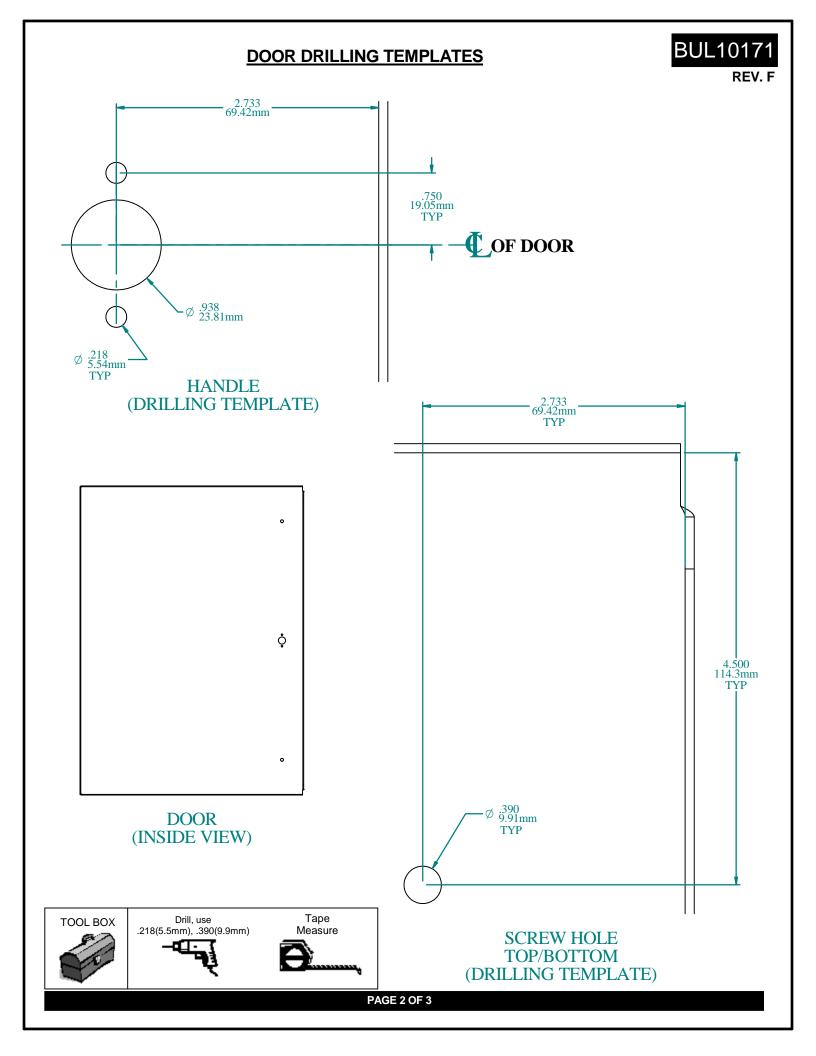
PART#	DESCRIPTION	QTY.
1	HANDLE	1
2	WASHER FLAT #10 ZP	2
3	WASHER LOCK #10 ZP	4
4	SCREW 10-32 X 3/8"	4
5	NUT LOCK 3/8-16	2
6	WASHER LOCK 3/8 ZP	1
7	NUT HEX 3/8-16 ZP	3
8	WASHER FLAT 5/16 ZP	4
9	OFFSET CAM	1
10	ROLLER LOCK ROD	2
11	SHOULDER NUT	2
12	ROLLER BRACKET	1
13	SCREW ROUND 3/8-16 X 1.5"	2
14	WASHER FLAT 3/8	5
15	SPRING	2
16	SPACER	1





#### **Tools Required:**





### **LOCK ROD MODIFICATION DETAIL**



REV. I

