



Note:
Assembly shown is typical on
IPCSS76, IPCSS78

ASSEMBLY INSTRUCTIONS:

- A) Separate inner and outer parts of slide (item 2) as shown. Pull loop on inner part to release from outer part of slide.
- B) Fasten inner part of slide (with loop facing out) to shelf (item 1) using 8-32 screws (item 5) and KEP nuts (item 6) thru slide and into appropriate holes as shown.
- C) Fasten slide brackets (item 3) to outer section of slide using 8-32 hardware. Do not tighten or adjust. See step D.
- D) Adjust combination rails in enclosure to suit the distance between brackets or if combination rails are at set distance, slide brackets (item 3) on outer section of slide assembly can be adjusted. To adjust loosen 8-32 screws and nuts on outer slide, adjust bracket location and retighten screws.
- E) Mount outer slide and bracket (item 2) to combination rails at desired location vertically. Secure using 10-32 screws (item 5) thru slide brackets into tapped holes on rails both front and rear. Check that slides are at even height both sides. Install shelf back into mating slides and push back into closed position.
- F) Assemble U handle kit (item 7) with hardware provided.

PARTS LIST

ITEM No.	DESCRIPTION	QTY
1	SERVER SHELF	1
2	BALL BEARING SLIDE	2
3	SLIDE BRACKET	4
4	10-32 SCREW	8
5	8-32 SCREW	12
6	8-32 KEP NUT	12
7	U HANDLE KIT	1

TOOL BOX



#2 Phillips
Screw Driver



Tape
Measure



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