IPC - SERIES

ASSEMBLY INSTRUCTIONS FOR IMEP FULL INNER PANEL ON IPC ENCLOSURE

ASSEMBLY INSTRUCTIONS:

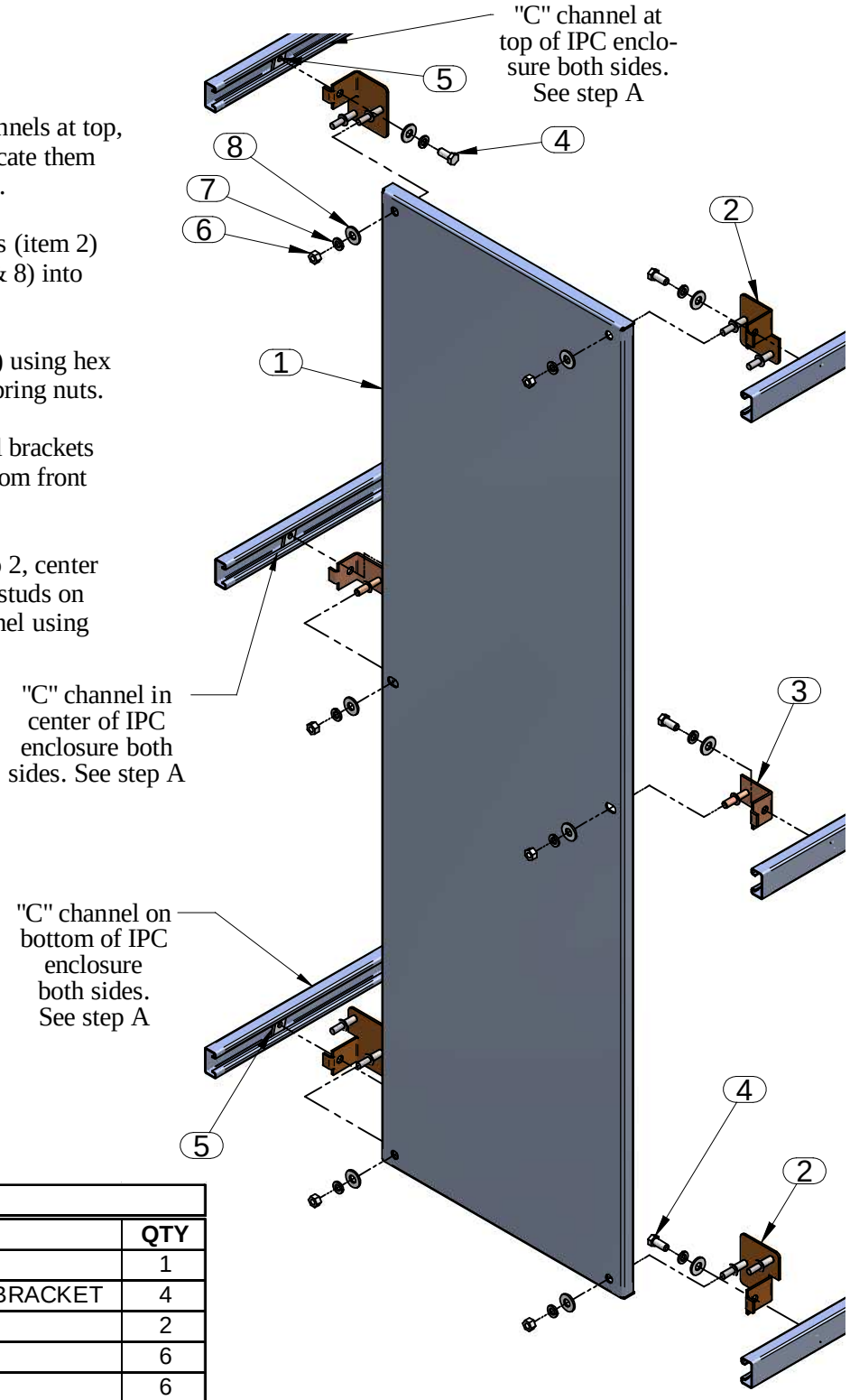
A) Inset spring nuts (item 5) into the C channels at top, center and bottom of IPC enclosure. Locate them approximately where inner panel will be.

B) Install top and bottom mounting brackets (item 2) using hex bolts and washers (item 4, 7 & 8) into the spring nuts.

C) Install center mounting brackets (item 3) using hex bolts and washers (item 4, 7 & 8) into spring nuts.

D) Before tightening measure and adjust all brackets so that they are at the desired location from front or back of enclosure.

E) Mount inner panel (item 1) using the top 2, center 2 and bottom 2 holes. Slip over the 3/8 studs on mounting brackets as shown. Fasten panel using hex nuts and washers (items 6, 7 & 8)



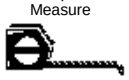
***NOTE:** Quantities are based on IMEP__ and IPCPSK combined

PARTS LIST

ITEM No.	DESCRIPTION	QTY
1	INNER PANEL (FULL HEIGHT)	1
2	TOP AND BOTTOM MOUNTING BRACKET	4
3	CENTER MOUNTING BRACKET	2
4	3/8-16 HEX BOLT	6
5	3/8-16 SPRING STRUT NUT	6
6	3/8-16 HEX NUT	6
7	3/8 LOCK WASHER	12
8	3/8 FLAT WASHER	12

TOOL BOX







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