

UHDM FORMED END PLATES

BUL10261

REV. B

ASSEMBLY INSTRUCTIONS FOR UHDM FORMED END PLATES, (UHDM7218ECA, UHDM8418ECA, UHDM8424ECA)

ASSEMBLY INSTRUCTIONS

CHECK THAT THE SEALING GASKET ON THE UHDM ENCLOSURE IS NOT DAMAGED. SEE CAUTION NOTE BELOW.

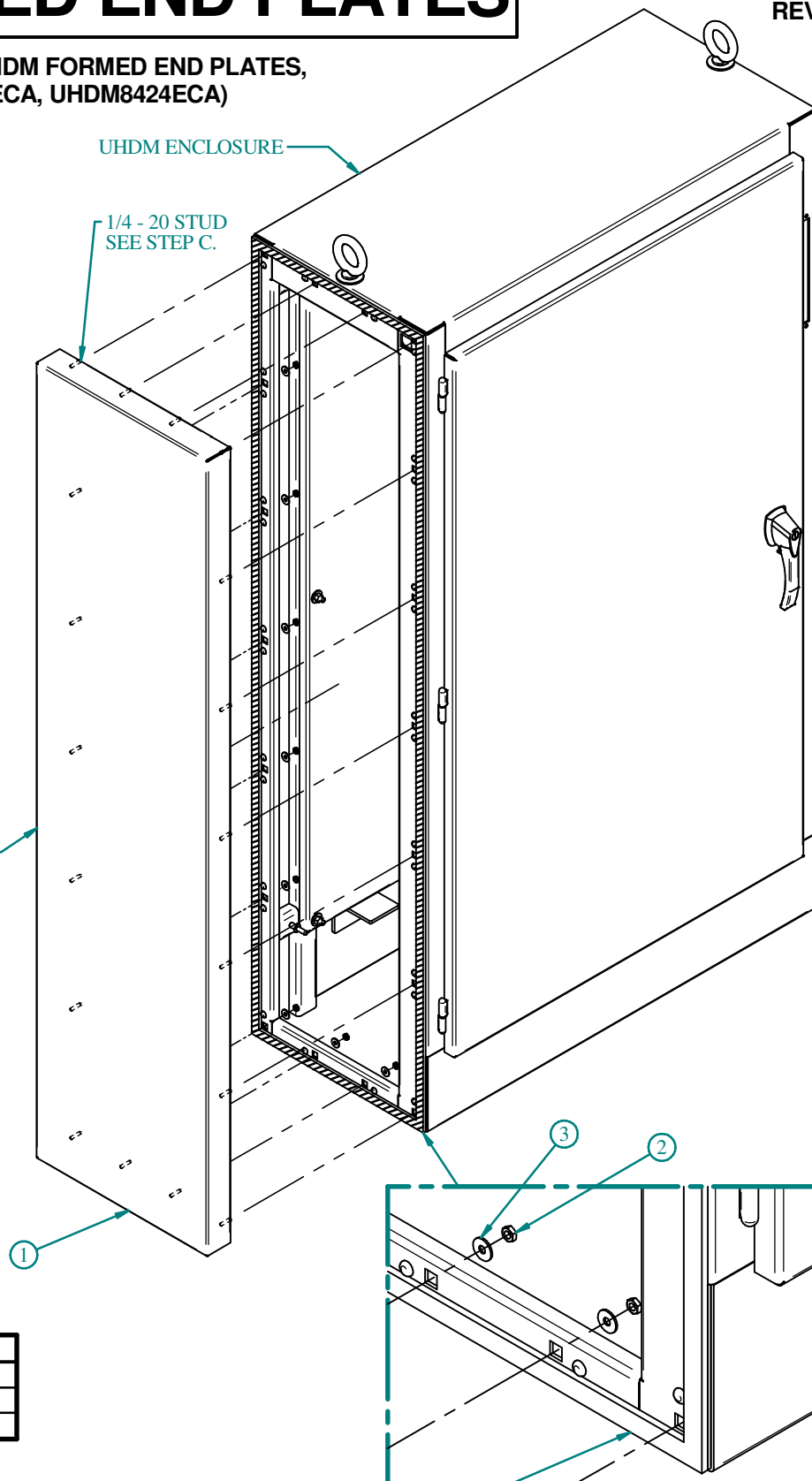
INSTALL THE FORMED END PLATE (PART 1) AS SHOWN ONTO THE END OF THE UHDM ENCLOSURE.

FINGER TIGHTEN THE NUTS AND WASHERS (PARTS 2 & 3) ONTO THE 1/4 - 20 STUDS ON THE END PLATE.

TIGHTEN THE NUTS WITH A WRENCH STARTING IN THE CENTER OF THE PLATE AS INDICATED AND WORKING OUTWARDS FROM THE CENTER TOWARDS THE TOP AND BOTTOM. TORQUE HEX NUTS TO 40 - 45 IN LBS.

NOTE: TIGHTEN CENTER NUTS FIRST ON BOTH SIDES THEN TIGHTEN EVENLY TO THE TOP AND BOTTOM OF THE ENCLOSURE. SEE STEP D.

CAUTION: CHECK GASKET ON THE ENCLOSURE SURFACE FOR DAMAGE BEFORE RE-ASSEMBLY. IF THE GASKET IS CUT OR TORN, CONTACT HAMMOND MANUFACTURING FOR IMMEDIATE REPLACEMENT. SEE STEP A.



PART #	QTY.	DESCRIPTION
1	1	FORMED END PLATE
2	18	1/4 - 20 HEX NUT
3	18	1/4 FLAT WASHER

TOOL BOX



7/16" Socket Wrench



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