

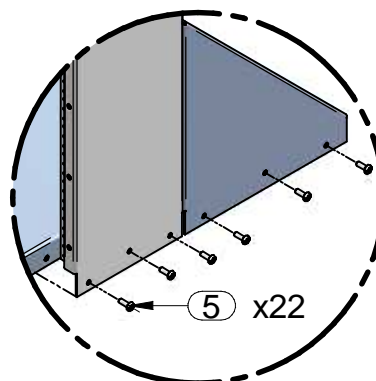
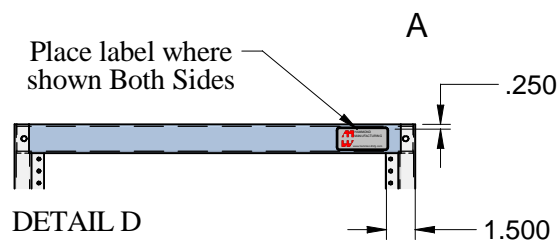
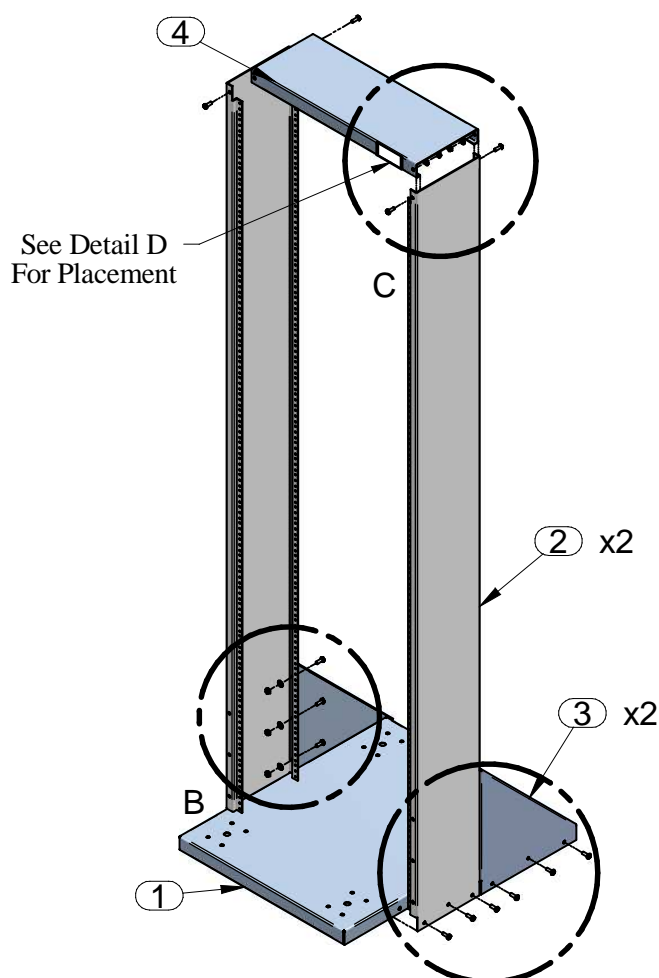
DNRRDCK - SERIES

ASSEMBLY INSTRUCTIONS FOR DEEP CHANNEL RELAY RACK K.D.

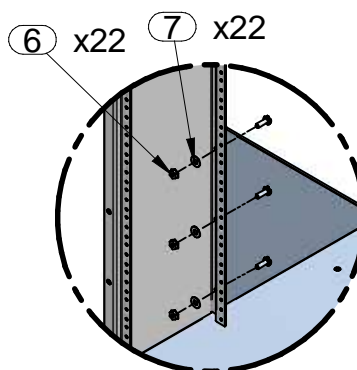
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REV. B

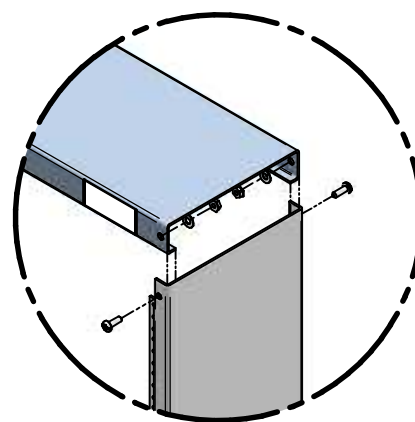
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DETAIL A



DETAIL B



DETAIL C

ASSEMBLY INSTRUCTIONS:

- Place base on a level floor and install gussets as shown in detail A. Use hardware supplied, insert screw through gusset and base then fasten using washer and nut.
- Lay assembly on side and install bottom rail so the 3 bolts at the bottom of the rail line up with the holes on the base (Detail A) and the 3 holes on the side of the rail line up with the holes on the gusset (Detail B).
- Support 2nd rail using a box or chair when installing.
- Install top angle support as shown (Detail C).
- While frame is still on its side tighten all screws while ensuring squareness.
- Raise frame to the upright position and check squareness again. Adjust frame by loosening and tightening screws if not square.

PARTS LIST

ITEM No.	DESCRIPTION	QTY
1	BASE	1
2	RAILS (1 L.H., 1 R.H.)	2
3	GUSSETS (1 L.H., 1 R.H.)	2
4	TOP ANGLE SUPPORT	1
5	SCREW 1/4 - 20 X 5/8" LG	22
6	NUT 1/4 - 20 KEP	22
7	WASHER FLAT 1/4 ZP	22

TOOL BOX



Phillips
Screw Driver



Tape
Measure



7/16 Open End
Wrench



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