

1481DJ - SERIES

BUL88112
REV. A

ASSEMBLY INSTRUCTIONS FOR 1481DJ10, 1481DJN410, 1481DJSIL10

- 1) Mark inner and outer edge of FIPG. This is where new gasket will line up. (Fig. 1)
- 2) Remove the FIPG using plastic scraper. Careful not to remove paint or marking for new gasket.
- 3) Clean area with isopropyl alcohol using clean towel.
- 4) When cleaning Stainless Steel, let the isopropyl alcohol soak the hardened primer for a little while (2-3 minutes).
- 5) Position gasket labelled "A" along previously marked edge. Ensure new gasket covers both inner and outer marked lines (Fig. 1). Avoid stretching the gasket (gasket should be in relaxed state). Cut to width of door. Peel and stick gasket as shown (Fig. 2).
- 6) Repeat step (5) for gasket labelled "B" (Fig. 2).
- 7) Position gasket labelled "C" between gasket "A" and "B". Gaskets shall not be cut under-length. Avoid stretching gasket. Cut gasket 1/16" over-length. Do not peel and stick gasket until adhesive is applied to edges (Fig. 2).
- 8) Repeat step (6) for gasket labelled "D".
- 9) Apply adhesive on edges of gaskets as shown (Fig. 3 & 4).
- 10) Peel and stick gaskets ensuring edge where adhesive was applied is in contacting with previously applied top and bottom gaskets (Fig. 5).
- 11) Ensure adhesive at the joints are dry to touch before closing the door.

Note: This gasket replacement kit will allow the affected enclosure to maintain its NEMA rating.

Fig. 1

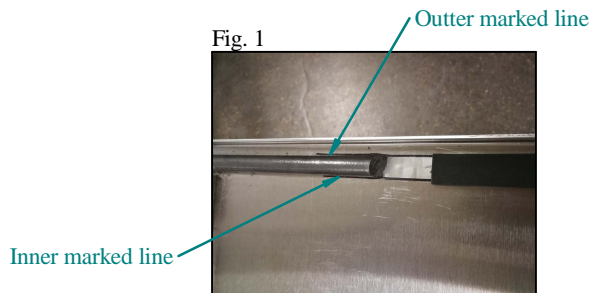


Fig. 2

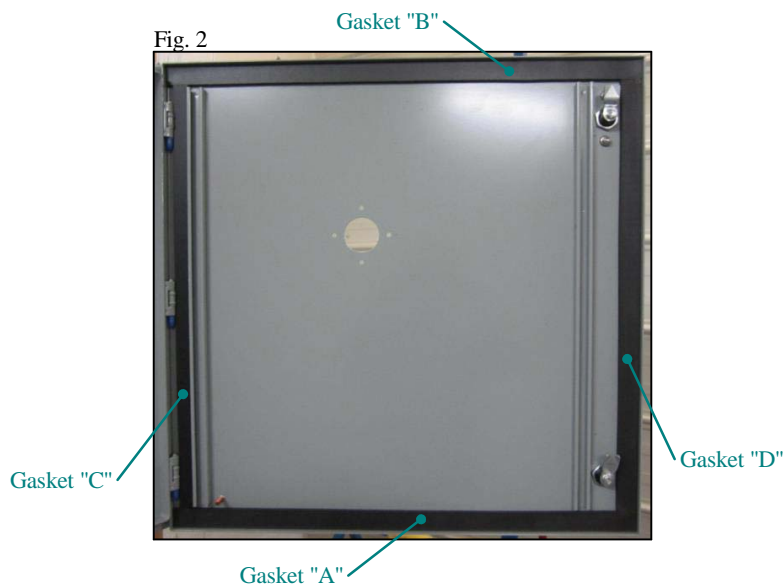


Fig. 3



Fig. 4



Fig. 5



TOOL BOX



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|--|
| 1) PLASTIC SCRAPER |
| 2) RUBBER ADHESIVE (FOR 1481DJ10 AND 1481DJN410) Recommendation (3M: 847 - Rubber & Gasket Adhesive) |
| 3) SILICONE ADHESIVE (FOR 1481DJSIL10) Recommendation (GE: 100% silicone - all purpose sealant) |
| 4) ISOPROPEL ALCOHOL |
| 5) PAPER TOWEL |
| 6) MARKER |

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